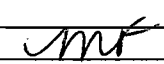


Date: Wednesday, 21/05/2008 2:23:43 PM
User: Melanie Fauteux

Process Sheet

| | | | |
|-----------------------|---|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HARNESS ASSEMBLY |
| Job Number | : 39377 | | |
| Estimate Number | : 12991 | | |
| P.O. Number | : | Part Number | : D412702101A |
| This Issue | : 21/05/2008 S.O. No. : | Drawing Number | : ICA 412-702 P79 R 3 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : SMALL /MED FAB | Drawing Revision | : |
| Previous Run | : 34223 | Material | : |
| Written By | : | Due Date | : 28/05/2008 Qty: 2 Um: Each |
| Checked & Approved By | :  | | |
| Comment | : est rev A 07.05.22 new issue EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL
type labels per PPP D412-702-101A CHG001

JD
08.5.23

| | | |
|-----|--------|---------|
| 2.0 | D35737 | Adapter |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
ADAPTER
batch: *318640*

AS 08/05/22 @

| | | |
|-----|----------|------------------|
| 3.0 | D3579042 | Shoulder Harness |
|-----|----------|------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
SHOULDER HARNESS
batch: *32111*

AS 08/05/22 @

| | | |
|-----|-----|------|
| 4.0 | K62 | CLIP |
|-----|-----|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
CLIP
batch: *106486*

AS 08/05/22 @

| | | |
|-----|-------------|-------|
| 5.0 | MS24693S272 | Screw |
|-----|-------------|-------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Screw
batch: *M104746*

AS 08/05/22 @

Date: Wednesday, 21/05/2008 2:23:43 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 39377

Part Number: D412702101A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M19600

AS 08/05/22 (12)

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M107644

AS 08/05/22 (12)

8.0

D35692

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

DECAL

B32085

AS 08/05/22 (12)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

CB 08/05/22 (2)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

AS 08/05/22 (12)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-101A CHG001

Location:

PPP Rev: ST245

CB 08/05/23 (2)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



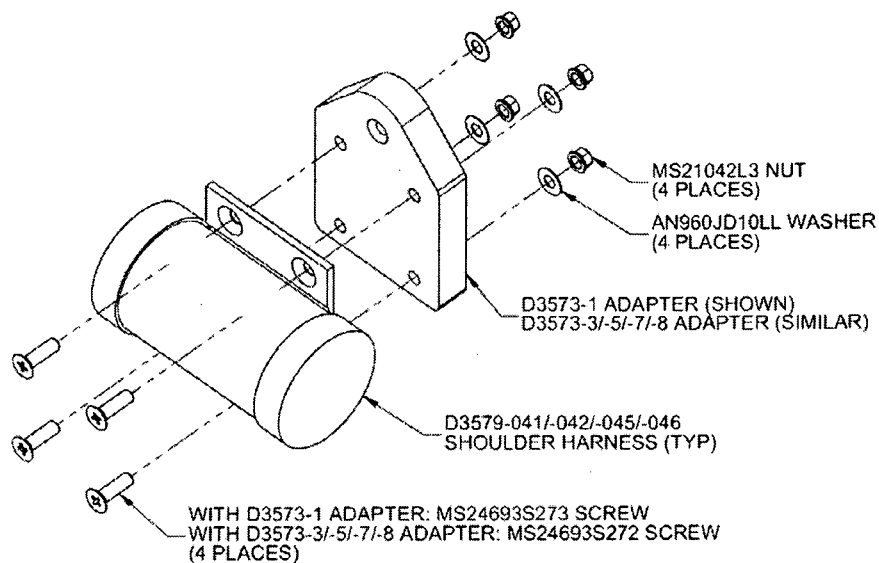
Comment: FINAL INSPECTION/W/O RELEASE

08/05/26

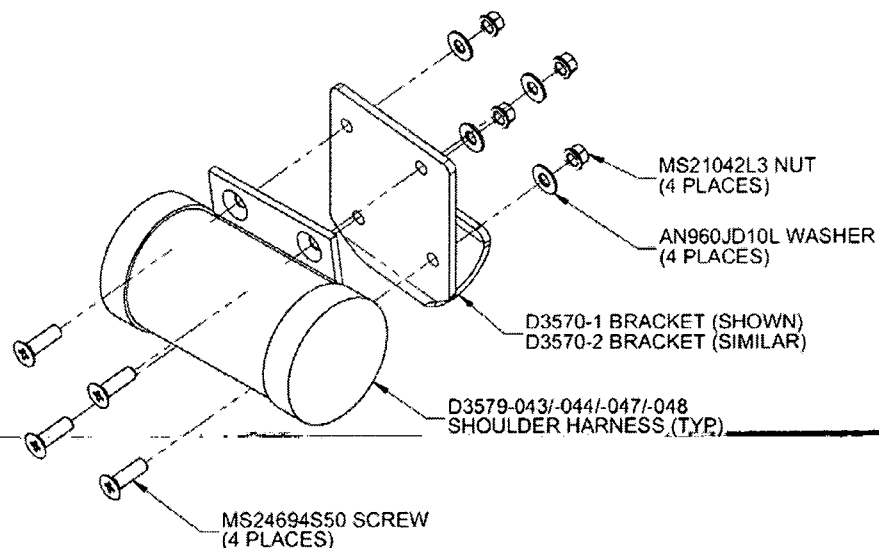
Job Completion



MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

W/ 39377

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.